

#### TREATING THE QUALITY EPIDEMIC

ANDY TOOKEY FRICS APMP PAUL PEARCE – HEAD OF TECHNICAL QUALITY

# UK RUSH TO BUILD HOMES COMPROMISES QUALITY CON

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# •WHY ARE BRITAINS NEW HOMES **BUILT SO BADLY?**

**REPUTATION OF NEW BUILD Grenfell** has

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WHAT'S THE POINT OF BUILDING £1M NEW HOMES IF THEY

## **ARE NOT FIT TO LIVE IN?**

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#### **DEFINE QUALITY**

"The standard of something as measured against other things of a similar kind; the degree of excellence of something....." Oxford Dictionary

"The total of features and characteristics of a product or service that bears its ability to satisfy stated or implied needs......" ISO 8402

#### IS IT:

Ability to meet the Brief? Avoiding premature failure? Following best practice? Good detailing? Using robust components with optimum lifecycle costs? A good finish? Low Energy Performance? Delighting the Occupant?

#### OR....

Is it all of the above?

□ CLIENT □ DESIGNER(S) □ CLIENT'S AGENT □ CONTRACTOR □ SUPPLY CHAIN □ MANUFACTURERS □ CLERK OF WORKS □ BUILDING CONTROL/ **COMMISSIONING BODIES** □ INDEPENDENT CERTIFIER □ PRINCIPAL DESIGNER



### OR.....WHAT IS TO BLAME?

#### **Understanding Value**

### VALUE = <u>FUNCTION</u> COST

#### Skills shortage, site supervision and Quality Assurance



#### **Fragmentation**



#### **Compliance**





16 Units Projecting Bay window stepped cavity trays set to low .

Delayed residents occupation Feb 2017.

Separating walls constructed to First floor upon Six townhouses. Incorrect wall tie type .

Ancon RT 2 type installed

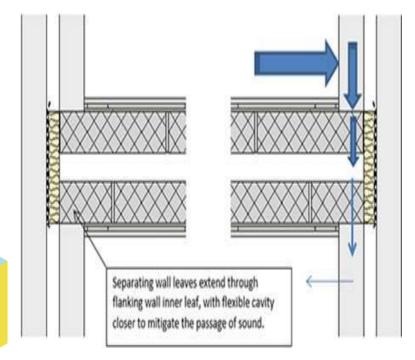
Type A : Approved Document E required .

Impact :



#### **SEPARATING WALL JUNCTION DETAIL**

#### Design Approved but not as the Robust Detail and compliant with Approved Document E

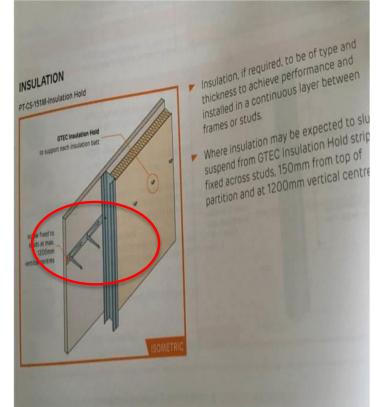




#### **INTERNAL PARTITION WALLS**

# TWIN WALL ACOUSTIC PARTITIONS 6 FLOORS BOARDED ONE SIDE ABUTTING THE COMMON AREA





# Minimum 25mm to 50mm clear cavity



#### MASONRY

### No cavity

#### Reduced cavity

### Gaps at the back of insulation



#### No cavity

Large void between insulation board and the Universal column



#### **MASONRY AND FIRE SEPARATION**

Cavity bridged by wind post to the external leaf

No continuity or fixing back of the Tenmat intumescent horizontal fire barrier

Vertical rock wool fire batt held in position with DPC strip



# Installation of Cavity fire barriers

Fire Test data requires installation with a Minimum 10% compression upon opposing faces



Make shift of three number lamatherm cavity Barriers butted together to make up the full cavity width

#### Different types of cavity barrier



# Partial fill insulation taken through

# Vertical cavity barrier stopped short

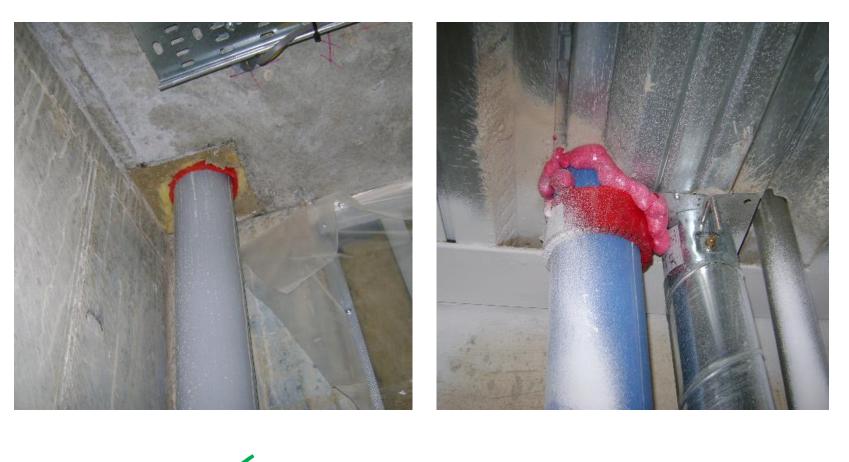


#### **CAVITY BARRIER**

# Gaps and protective polythene wrap torn



### FIRE COLLARS AND WRAPS







#### **INTUMESCENT FIRE FOAM**



#### FIRE FOAM -

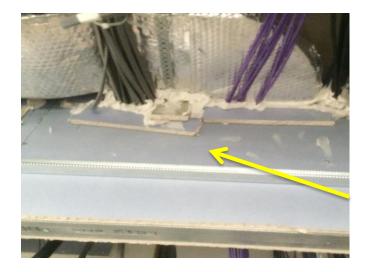


#### FIRE COMPARTMENT - COMMON PROBLEMS AND QUALITY

Planned Service Routes – Good Practice

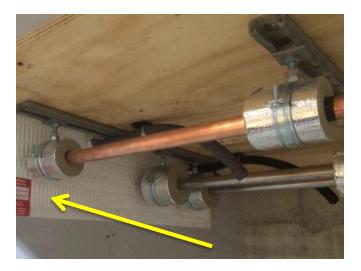


What happens when you don't plan





#### Site "mock up" - a recommended approach



- 2016 NHBC Warranty cost reports Superstructure as the second highest claim at £8.2 million pounds. Bovis publicised £7 million pounds set aside for defects
- Post Grenfell rain screen investigations, remedial works, Passive fire investigations upon projects South East Only ???? Conservative Estimate say £4 Million Pounds (Exc Grenfell)

### WHEN IT GOES WRONG – AFTER OCCUPATION

- Wapping High Street = £800,000 Balcony Drainage & waterproofing , acoustics
- Bermondsey Wall = £2.1 million over three years Acoustics Party walls
- EC1 Grade 1 refurbishment £650,000 Mansard flat roof upgrade, Incorrect fire stopping and separation, Weathering detailing to façade, Incomplete Testing and Commissioning of M&E,
- Cambridge, £600,000 Fire separation, cavity barriers, Spandrel Panels, Eaves Boxes fire compartment.
- English Partnerships scheme MMC Light gauge steel connections and manufacture issues - £ 200,000
   Methane gas membrane failure , Design issues for rainwater discharge , Green roof failure 130,000
- Battersea Boiler flu connections within ceiling voids. One unit not connected.
  Check whole development. Change in regulations for access and inspection.
  £160,000

#### **ANNUAL INDUSTRY OUTGOING COSTS**

What are the estimated cost to the Industry 2017 ?

What are the private undisclosed costs kept within our businesses ?

What is the greatest individual contributory Factor

Design, Specification, Procurement,

Workmanship = The Skill Gap – Acknowledged by the Government referred to within the Briefing Paper **New – Build housing defects issues and solutions** 23<sup>rd</sup> August 2017

Present skill shortage evaluated as severe

Forecast by 2027 critical

#### **SKILLED TRADES**

- Construction Colleges Sponsored or Funded by ?
- <u>www.larsentoubro.com</u> Larsen and Toubro realised their skill gaps and have their own college for there Factories Construction division in Hazari Island Surat Gujarat India .
- Should we take the initiative to train our own key workforce ?
- Mix of Key trades directly employed. Elimination of Agencies for labour supply?
- Specialised new layer of Trade supervisors as part of house builders direct workforce ?

#### **STEPS FOR CHANGE**

- Should we instigate a new quality culture by adopting quality systems to ISO standards.
- Site based specific quality management inspectors autonomous from production team.
- Better mix of traditional housing and greater shift towards off site = Benefits
- Off Site fabrication on site assembly as part of R&D with Government incentives to stimulate a start up with UK Factory production.
- Accepted Skill gap key factor to present and future delivery targets for new homes. Defects and Costs are not declining.
- Correct training to create a culture of quality
- Trade specific training / retraining with emphasis on key defect costs feedback from warranty providers, Housing providers and a move toward mandatory CPD for all trades similar to Gas Safe with a 4 year renewal requirement. Part of CITB step change or take it on yourselves driven by Government legislation.

#### **REMEDIES**

- Value Management
- Alternative Procurement
- Integrating the Project Team
- Building Regulations overhaul
- Licencing and Regulation of Contractors
- The role of BIM and digital technology
- Pre-manufacture/Precision
  Manufactured Homes
- Ensuring reasonable returns with profit ring fenced for training and R&D
- Handling/Analysing Defects/Closing the loop
- Better Asset Management





## **THANK YOU**